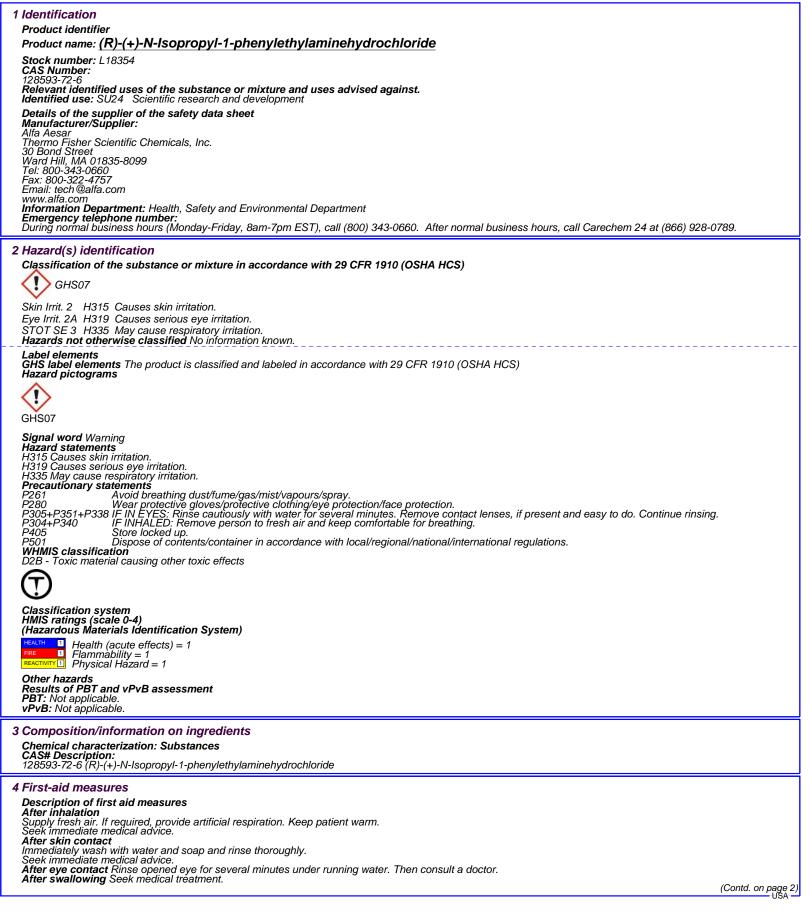


Safety Data Sheet per OSHA HazCom 2012



## Product name: (R)-(+)-N-IsopropyI-1-phenylethylaminehydrochloride

rioduci name. (K)-(+)-N-ISOPI OPyI-1-Prietry leury la inmeny di Ocinion de	
Information for doctor Most important symptoms and effects, both acute and delayed No further relevant information available	(Contd. of page 1)
Most important symptoms and effects, both acute and delayed No further relevant information available. Indication of any immediate medical attention and special treatment needed No further relevant information available.	
<ul> <li>5 Fire-fighting measures         Extinguishing media         Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.         Special hazards arising from the substance or mixture         If this product is involved in a fire, the following can be released:         Carbon monoxide and carbon dioxide         Nitrogen oxides (NOx)         Hydrogen chloride (HCI)         Advice for firefighters         Protective equipment:         Wear self-contained respirator.         Wear fully protective impervious suit.     </li> </ul>	
6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Ensure adequate ventilation. Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information.	
7 Handling and storage Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Store away from oxidizing agents. Store away from water/moisture. Further information about storage conditions: This product is hygroscopic. Store under dry inert gas. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Protect from humidity and water. Specific end use(s) No further relevant information available.	
<ul> <li>8 Exposure controls/personal protection         Additional information about design of technical systems:             Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.         Control parameters         Components with limit values that require monitoring at the workplace: Not required.         Additional information: No data         Exposure controls         Personal protective equipment         General protective and hygienic measures         The usual precautionary measures for handling chemicals should be followed.         Keep away from foodstuffs, beverages and feed.         Remove all solied and contaminated clothing immediately.         Wash hands before breaks and at the end of work.         Avoid contact with the eyes and skin.         Maintain an ergonomically appropriate working environment.         Breathing equipment: Use suitable respirator when high concentrations are present.         Protection of hands:         Impervious gloves prior to each use for their proper condition.         The selection of suitable gloves prior to each use for their proper condition.         The selection of suitable gloves not only dependeds on the material, but also on quality. Wuality will vary from manufacturer to manufacturer.      </li> </ul>	
Eye protection: Safety glasses Body protection: Protective work clothing.	
9 Physical and chemical properties Information on basic physical and chemical properties	
General Information Appearance: Form: Solid Color: White Odor: Not determined	
Odor threshold: Not determined.	
pH-value: Not applicable.	
Change in condition Melting point/Melting range: 262-265 °C (504-509 °F) Boiling point/Boiling range: Not determined	
	(Contd. on page 3)

## Product name: (R)-(+)-N-IsopropyI-1-phenylethylaminehydrochloride

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Flash point: Flammability (solid, gaseous)	Not determined	
Ignition temperature: Decomposition temperature: Auto igniting:	Not applicable Not determined Not determined Not determined Not determined.	
Danger of explosion: Explosion limits: Lower:	Product does not present an explosion hazard. Not determined	
Upper: Vapor pressure: Density: Relative density	Not determined Not applicable. Not determined Not determined.	
Vapor density Evaporation rate Solubility in / Miscibility with	Not applicable. Not applicable.	
Water: Partition coefficient (n-octanol/water Viscosity:	, 	
dynamic: kinematic: Other information	Not applicable. Not applicable. No further relevant information available.	
Reactivity No information known. Chemical stability Stable under recon Thermal decomposition / conditions Possibility of hazardous reactions N Conditions to avoid No further relevan Incompatible materials: Oxidizing agents Water/moisture Hazardous decomposition products. Carbon monoxide and carbon dioxide Nitrogen oxides Hydrogen chloride (HCI)	: <b>to be avoided</b> : Decomposition will not occur if used and stored according to specifications. lo dangerous reactions known nt information available.	
1 Toxicological information Information on toxicological effects Acute toxicity: No effects known. LD/LC50 values that are relevant for Skin irritation or corrosion: Causes s Eye irritation or corrosion: Causes s	skin irritation.	
Sensitization: No sensitizing effects ki Germ cell mutagenicity: No effects ki Carcinogenicity: No classification data Reproductive toxicity: No effects kno Specific target organ system toxicity Specific target organ system toxicity Aspiration hazard: No effects known. Subacute to chronic toxicity: No effe	nown. nown. a on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. wn. <b>y - repeated exposure:</b> No effects known. <b>y - single exposure:</b> May cause respiratory irritation.	
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Sensitization: No sensitizing effects kn Germ cell mutagenicity: No effects kn Carcinogenicity: No effects kno Specific target organ system toxicity Specific target organ system toxicity Specific target organ system toxicity Aspiration hazard: No effects known. Subacute to chronic toxicity: No effe Additional toxicological information. <b>2 Ecological information</b> Toxicity Aquatic toxicity: No further relevant in Persistence and degradability No fur Bioaccumulative potential No further Mobility in soil No further relevant info Additional ecological information: General notes: Do not allow material to be released to Do not allow undiluted product or large Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. VPvB: Not applicable. Other adverse effects No further relevant <b>3 Disposal considerations</b> Waste treatment methods	nown. nown. a on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. wn. y - <b>repeated exposure:</b> No effects known. y - <b>single exposure:</b> May cause respiratory irritation. ects known. : To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. Information available. ther relevant information available. ormation available. the environment without proper governmental permits. e quantities to reach ground water, water course or sewage system. <b>nt</b> vant information available.	
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## Product name: (R)-(+)-N-IsopropyI-1-phenylethylaminehydrochloride (Contd. of page 3) Transport hazard class(es) DOT, ADR, IMDG, IATA Class None Packing group DOT, IMDG, IATA None Environmental hazards: Not applicable. Special precautions for user Not applicable. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. Transport/Additional information: Not dangerous according to the above specifications. DOT Marine Pollutant (DOT): No 15 Regulatory information Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms ! GHS07 Signal word Warning Hazard statements H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. Precautionary statements Precautionary statements P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P280 Wear protective gloves/protective clothing/eye protection/face protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P405 P501 Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations. National regulations This product is not listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restricted This product is not listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restri to research and development only. This product must be used by or directly under the supervision of a technically qualified individual as defined by TSCA. This product must not be used for commercial purposes or in formulations for commercial purposes. SARA Section 313 (specific toxic chemical listings) Substance is not listed. California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, second by technically qualified individuals. Information about limitation of use: For use only by technically qualified individuals. Other regulations, limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed. Substance is not listed Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out. 16 Other information Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/24/2015 / -Department issuing Good Constant Marken Segments Date of preparation / last revision 11/24/2015 / -Abbreviations and acronyms: RID: Reglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ITA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA) ICAO: International Civil Aviation Organization ICAO: International Maritime Code for Dangerous Goods DOT: US Department of Transport Association ICAO: International Maritime Code for Dangerous Goods DOT: US Department of Transport Association ICAO: International Air Transport Association ICAO: International Air Transport Association ICAO: Schemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Identification System (USA) WHMIS: Waterials Identification System (USA) WHMIS: Underge Hazardous Materials Information System (Canada) LCSO: Lethal dose, 50 percent UDSO: Lethal dose, 50 percent MUS: Margen Asteria Naterials Information (USA) NTP: National Toxicology Program (USA) MTP: National Toxicology Program (USA) MARC: International Aperce for Research on Cancer EPA: Environmental Protection Agency (USA)

USA