SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

Catalog No. L13457

Product Name: N,N'-(1,3-Phenylene)dimaleimide, 97%

Synonyms: 1,3-Dimaleimidobenzene, N,N'-(1,3-Phenylene)bismaleimide

Manufacturer/Supplier Name: Alfa Aesar - A Johnson Matthey Company

Address: 30 Bond St.

Ward Hill, MA 01835

Business Phone: 978-521-6300 Business Fax: 978-521-6350

For information

in North America, call: 978-521-6300

CHEMTREC Numbers:

For emergencies in the US, call CHEMTREC: 800-424-9300

For emergencies outside US, call INTERNATIONAL: (703)527-3887

For Nonemergency, call: (800)262-8200

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SECTION 2: COMPOSITION, INFORMATION ON INGREDIENTS

Catalog No. L13457

Chemical Name N,N'-(1,3-Phenylene)dimaleimide

CAS# 3006-93-7 **% Weight (Typical)** 97

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SECTION 3: HAZARDS IDENTIFICATION

Catalog No. L13457

Emergency Overview: Highly toxic.

N,N'-(1,3-Phenylene)dimaleimide:

Route of Exposure: Inhalation. Ingestion.

Potential Health Effects:

Eye Contact: Causes eye irritation.

Skin Contact: Causes skin irritation.

Skin Absorption: May be harmful if absorbed through the skin.

Inhalation: Very toxic by inhalation.
Ingestion: Harmful by ingestion.

Target Organs: Respiratory system. G.I. Tract.

SECTION 4: FIRST AID MEASURES

Catalog No. L13457

Eye Contact: Immediately flush eyes with plenty of water for at least 20 minutes.

Assure adequate flushing of the eyes by separating the eyelids with

fingers. Get immediate medical attention if irritation persists, or symptoms

of overexposure become apparent.

Skin Contact: Immediately wash skin with plenty of water for at least 20 minutes, while

removing contaminated clothing and shoes. Get medical attention especially, if irritation develops, persists, or symptoms of overexposure

become apparent.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or give

oxygen by trained personnel. Keep warm. Get immediate medical

attention.

Ingestion: If swallowed, call a physician or poison control center immediately. Never

give anything by mouth to an unconscious person. Do not induce vomiting

unless instructed by medical personnel. Get medical attention.

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SECTION 5: FIRE FIGHTING MEASURES

Catalog No. L13457

Flash Point: No data

Extinguishing Media: Use dry powder or carbon dioxide when fighting a fire involving this

material.

Unsuitable Media: Water extinguishers are not recommended.

Protective Equipment: As in any fire, wear self-contained breathing apparatus pressure-demand,

NIOSH (approved or equivalent) and full protective gear.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

Catalog No. L13457

Personal Precautions: Use proper personal protective equipment as listed in section 8.

Spill Cleanup Measures: Clean up spills immediately, observing precautions in the Protective

Equipment section. Sweep up or absorb material, then place into a suitable clean, dry, closed containe. Avoid generating dusty conditions.

Refer to section 13 for disposal requirements.

Environmental Precautions: Do not allow material to enter drains or streams.

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SECTION 7: HANDLING and STORAGE

Storage:

Catalog No. L13457

Handling: This product should be handled only by, or under the close supervision of,

those properly qualified in the handling and use of potentially hazardous chemicals, who should take into account the fire, health and chemical hazard data. It should always be handled in an efficient fume hood or equivalent system. The user should consider that the toxicological and physiological properties of many compounds are not yet well determined and that new hazardous products may arise from reactions between chemicals. Care should be taken to prevent any chemical from coming into contact with the skip or eyes and from contact with the skip or eyes a

contact with the skin or eyes and from contaminating personal clothing. Store in a cool, dry, well ventilated area away from sources of heat and incompatible substances. Keep container tightly closed when not in use.

Hygiene Practices: Wash thoroughly after handling. Avoid contact with eyes and skin. Avoid

inhaling dust.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

Catalog No. L13457

Engineering Controls: Use appropriate engineering control such as process enclosures, local

> exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the

personal protective equipment.

Skin Protection Description: Wear suitable protective clothing to prevent contact with skin.

Hand Protection Description: Wear appropriate protective gloves. Consult glove manufacturers for glove

permeability data.

Eye/Face Protection: Wear appropriate protective glasses or splash goggles as described by 29

CFR 1910.133, OSHA eye and face protection regulation, or the European

standard EN 166.

A NIOSH approved air-purifying respirator with an appropriate cartridge or Respiratory Protection:

canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited to airborne concentrations that are typically within 10 times the exposure limit. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where

air-purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHAs 29 CFR 1910.134 and

ANSI Z88.2 requirements must be followed whenever workplace

conditions warrant a respirators use.

Other Protective: Facilities storing or utilizing this material should be equipped with an

eyewash facility and a safety shower.

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SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

Catalog No. L13457

Physical State/Appearance: Solid Color: Yellow Flash Point: No data **Boiling Point:** No data

Melting Point: 197-200°C (386.6-392°F)

Solubility in Water: Insoluble No data Density: Molecular Formula: $C_{14}H_8N_2O_4$ Molecular Weight: 268.23

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SECTION 10: STABILITY and REACTIVITY

Catalog No. L13457

Conditions to Avoid: High temperatures, flames and sparks.

Incompatibilities with Other

Materials:

Oxidizing agents.

Possible Decomposition

Carbon monoxide. Hydrogen cyanide, oxides of nitrogen.

Product:

SECTION 11: TOXICOLOGICAL INFORMATION

Catalog No. L13457

N,N'-(1,3-Phenylene)dimaleimide:

RTECS Number: ON6125000

Eye Effect: No data reported in the cited references as of the revision date.

Skin Effects: No data reported in the cited references as of the revision date.

Ingestion Effects: Oral - rat LD50: 1370 mg/kg (RTECS); Oral - mouse LD50: 250 mg/kg (RTECS)

Inhalation Effects: Inhalation - rat LC50: 55 mg/m3/4H (RTECS)

Other Toxicological Intraperitoneal - rat LDLo: 50 mg/kg

Information:

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SECTION 12: ECOLOGICAL INFORMATION

Catalog No. L13457

Ecotoxicity: No information provided.
Bioaccumulation: No information provided.
Biodegredation: No information provided.
Environmental Stability: No information provided.

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SECTION 13: DISPOSAL CONSIDERATIONS

Catalog No. L13457

Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the

classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or

state and local guidelines, by a licensed disposal company.

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SECTION 14: TRANSPORT INFORMATION

Catalog No. L13457

DOT Shipping Name: Toxic solids, organic, n.o.s. (N,N'-(1,3-Phenylene)dimaleimide)

DOT Hazard Class: 6.1

DOT Identification Number: UN2811

DOT Packing Group: I

DOT Packing Group: I
DOT Subpart E Labeling 6.1

Requirement:

SECTION 15: REGULATORY INFORMATION

Catalog No. L13457

N,N'-(1,3-Phenylene)dimaleimide:

TSCA 8(b): Inventory Status: Listed on the TSCA inventory.

TSCA 12(b): Export Notification None of the chemicals are listed under TSCA Section 12b.

State: N,N'-m-Phenylenedimaleimide is not present on state lists from CA, PA,

MN, MA, FL, or NJ. California No Significant Risk Level: None of the

chemicals in this product are listed.

Risk Phrases: R21/22 Harmful in contact with skin and if swallowed.

R26 Very toxic by inhalation.

Safety Phrase: S22 Do not breathe dust.

S28 After contact with skin, wash immediately with plenty of water

S36/37 Wear suitable protective clothing and gloves.

S45 In case of accident or if you feel unwell, seek medical advice

immediately

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SECTION 16: ADDITIONAL INFORMATION

Catalog No. L13457

MSDS Preparation Date: January 1, 2002, Version 1

MSDS Revision Date: April 14, 2003.

MSDS Author: Actio Corporation.

Disclaimer:

This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. We shall ensure, so far as is reasonably practicable, that any revision of this Data Sheet is sent to all customers to whom we have directly supplied this substance, but must point out that it is the responsibility of any intermediate supplier to ensure that such revision is passed to the ultimate user. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

Should further information be required, this can be obtained through the sales office whose address is at the top of this data sheet. We welcome any additional information about our products that customers have obtained by personal experience.

References:

- 1. American Chemical Society, STN Easy Online Database
- 2. Brethericks Reactive Chemical Hazards Database. Version 2.
- 3. Gassarett and Doulls Toxicology, The Basic Science of Poisons.
- 4. Hawleys Condensed Chemical Dictionary, Thirteenth Edition
- 5. IARC monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, WHO International Research on Cancer.
- 6. Industrial Hygiene and Toxicology, by F.A. Patty.
- 7. National Library of Medicine, Department of Health and Human Services, Hazardous Substances Data Bank (HSDB).
- 8. National Toxicology Program (NTP) Eighth Report on Carcinogens, 1997.
- 9. NIOSH Registry of Toxic Effects of Chemical Substances (RTECS) and Pocket Guide to Chemical Hazards.
- 10. OSHA Hazard Communication Standard, 1910.1200 and Z Tables.
- 11. Sax Dangerous Properties of Industrial Materials. Tenth Edition.
- 12. The Merck Index: An Encyclopedia of Chemicals and Drugs. Merck and Company. Twelfth Edition 1998.
- 13. Threshold Limit Values for Chemical Substances and Physical Agents in the Work Environmental and Biological Exposure Indices. TLV Booklet, 2001.