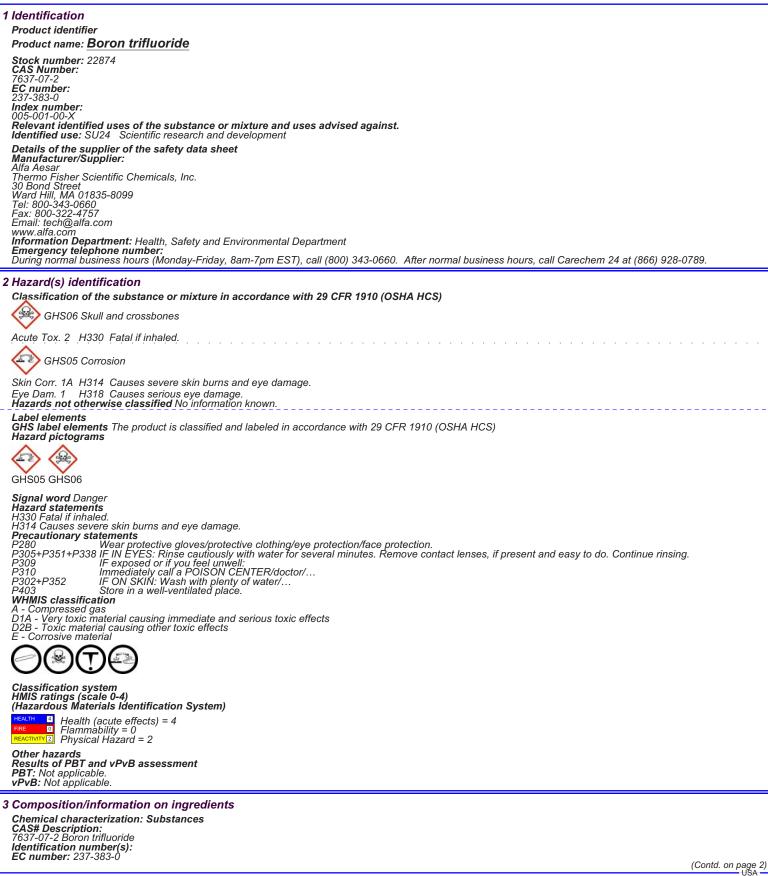


Safety Data Sheet per OSHA HazCom 2012



Product name: Boron trifluoride

Printing date 11/24/2015 Reviewed on 05/19/2011

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Index number: 005-001-00-X 4 First-aid measures Description of first aid measures General information Immediately remove any clothing soiled by the product. Remove breathing apparatus only after contaminated clothing has been completely removed. In case of irregular breathing or respiratory arrest provide artificial respiration. **After inhalation** Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor Most important symptoms and effects. both acute and delayed Most important symptoms and effects, both acute and delayed Causes severe skin burns. Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available. 5 Fire-fighting measures Extinguishing media Extinguishing media Suitable extinguishing agents Product is not flammable. Use fire-fighting measures that suit the surrounding fire. For safety reasons unsuitable extinguishing agents Water Special hazards arising from the substance or mixture Reacts violently with water If this product is involved in a fire, the following can be released: Boron oxide Hydrogen fluoride (HF) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit. 6 Accidental release measures **Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation **Environmental precautions:** Inform authorities in case of gas release. Environmental precautions: Inform authorities in case of gas releat Methods and material for containment and cleaning up: Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation. Do not flush with water or aqueous cleansing agents **Prevention of secondary hazards:** No special measures required. **Reference to other sections** See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information. 7 Handling and storage Handling Precautions for safe handling Handle under dry protective gas. Keep container tightly sealed. Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Open and handle container with care. Only handle and refill product in closed systems. Information about protection against explosions and fires: The product is not flammable Conditions for safe storage, including any incompatibilities Conditions for sale storage, more any any any any any storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Store away from storage bases. Store away from water/moisture. Further information about storage conditions: Store under dry inert gas. This product is moisture sensitive. Profect from humidity and water. Protect from humidity and water. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. **Specific end use(s)** No further relevant information available. 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Boron trifluoride (gas)

ACGIH TLV Belgium TWA Denmark TWA Finland TWA France TWA 1-STEL 1 1 1; 3-STEL

(Contd. on page 3)

		Reviewed 011 03/19/2011
Product name: Boron trifluoride		
Ireland TWA 1 Netherlands TWA 1 Russia TWA 0.3 mg/m3; 1 mg/m3 Switzerland TWA 1; 2-STEL United Kingdom TWA 1-STEL USA PEL 1	3-STEL	(Contd. of page 2)
Fluorides (as F) mg/m3 ACGIH TLV 2.5 Austria MAK 2.5 Belgium TWA 2.5 Finland TWA 2.5 France TWA 2.5 Germany MAK 2.5 Hungary TWA 1; 2-STEL Netherlands MAC-K 3.5 Norway TWA 0.6 Poland TWA 1; 3-STEL Sweden NGV 2 Switzerland MAK-W 1.5; 3-KZG-W		
United Kingdom TWA 2.5 Russia TWA 2 Denmark TWA 2.5 USA PEL 2.5		
7637-07-2 Boron trifluoride (100.0%)	3 1 nnm	
PEL (USA) Ceiling limit value: 3 mg/m REL (USA) Ceiling limit value: 3 mg/m TLV (USA) Ceiling limit value: 2.8 mg/ EL (Canada) Short-term value: C 1 ppm	³, 1 ppm m³, 1 ppm	
Additional information: No data		
Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Store protective clothing separately. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use self-contained respiratory protective device in emergency situations. Protection of hands:		
Impervious gloves Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Penetration time of glove material (in minutes) Not determined Eye protection: Tighty sealed goggles Full face protection		
Body protection: Protective work clothi	5	
9 Physical and chemical properties		
Information on basic physical and che General Information Appearance: Form: Color:	Compressed gas Colorless	
Odor: Odor threshold:	Pungent Not determined.	
pH-value:	Not determined.	
Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	-127.1 °C (-197 °F) -100.4 °C (-149 °F) Not determined Not determined. Not determined Not determined Not determined.	
Danger of explosion: Explosion limits: Lower:	Product does not present an explosion hazard. Not determined	
Upper: Vapor pressure: Density at 20 °C (68 °F): Relative density Vapor density Evaporation rate Solubility in / Miscibility with	Not determined Not determined 0.003076 g/cm ³ (0.026 lbs/gal) Not determined. Not determined. Not determined. Not applicable.	
Water: Partition coefficient (n-octanol/water). Viscosity: dynamic: kinematic:	Reacts violently Not determined. Not determined. Not determined.	
Other information	Not determined. No further relevant information available.	

10 Stability and reactivity

Reactivity Reacts violently with water.

(Contd. on page 4)

Product name: Boron trifluoride	
Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not Possibility of hazardous reactions Reacts violently with water Conditions to avoid No further relevant information available. Incompatible materials: Oxidizing agents Bases Water/moisture Hazardous decomposition products: Boron oxide Hydrogen fluoride	(Contd. of page 3)
11 Toxicological information	
Information on toxicological effects Acute toxicity: Fatal if inhaled. Swallowing will lead to a strong corrosive effect on mouth and throat and to the	e descer of perforation of econhagus and stomach
LD/LC50 values that are relevant for classification:	3 danger of perioration of ecopilague and econtain.
Subacute to chronic toxicity: No effects known. Subacute to chronic toxicity: Boron affects the central nervous system. Boron poisoning causes depression coma. The temperature may become subnormal and a scarletina form rash m	wn. in, followed by weakness, tremors, shallow respiration, convulsions and coma. May a bone changes, loss of weight, anorexia, anemia and dental defects. n of the circulation, persistant vomiting and diarrhea, followed by profound shock and hav cover the entire body.
Additional toxicological information: To the best of our knowledge the acute	e and chronic toxicity of this substance is not fully known.
Toxicity Aquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Do not allow material to be released to the environment without proper govern Do not allow undiluted product or large quantities to reach ground water, water Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. Other adverse effects No further relevant information available.	mental permits. r course or sewage system.
13 Disposal considerations Waste treatment methods Recommendation Consult state, local or national regulations to ensure prope Uncleaned packagings: Recommendation: Disposal must be made according to official regulations.	r disposal.
14 Transport information	
UN-Number DOT, IMDG, IATA	UN1008
UN proper shipping name DOT IMDG, IATA	Boron trifluoride BORON TRIFLUORIDE
Transport hazard class(es) DOT Class Label Class Label IMDG, IATA	23 2.3+8 2.3 2TC 2.3+8
Class Label Packing group	2.3 2.3+8
Packing group DOT, IMDG, IATA	Not applicable
Environmental hazards: Special precautions for user	Not applicable. Not applicable.
	(Contd. on page 5) USA

Safety Data Sheet per OSHA HazCom 2012

Product name: Boron trifluoride

	(Contd. of page 4)	
Poison inhalation hazard: EMS Number:	Yes F-C,S-U	
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.		
Transport/Additional information:		
DOT Marine Pollutant (DOT):	No	
UN "Model Regulation":	UN1008, Boron trifluoride, 2.3 (8)	

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms

GHS05 GHS06

Signal word Danger

Hazard statements H330 Fatal if inhaled. H314 Causes severe skin burns and eye damage.

- H314 Causes severe skin burns and eye damage.

 Precautionary statements

 P280
 Wear protective gloves/protective clothing/eye protection/face protection.

 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

 P309
 IF exposed or if you feel unwell:

 P310
 Immediately call a POISON CENTER/doctor/...

 P403
 Store in a well-ventilated place.

Mational regulations All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory. All components of this product are listed on the Canadian Domestic Substances List (DSL).

SARA Section 313 (specific toxic chemical listings)

7637-07-2 Boron trifluoride

California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed.

Information about limitation of use: For use only by technically qualified individuals. This product is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR372. Other regulations, limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be be must be be a subject to the restrictions. market and use must be observed.

Substance is not listed. Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.
Department issuing SDS: Global Marketing Department
Date of preparation / last revision 11/24/2015 / Abbreviations and accomyms:
RID: Rejelement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Corrigent des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
MDG: International Arritime Code for Dangerous Goods
DOT: US Department of Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Substances
LCSO: Lethal concentration, 50 percent
USD: Lethal concentration, 50 percent
USD: Lethal concentration, 50 percent
VPW very Persistent and very Bioaccumulative
ACGIH: American Conference of Governmental Industrial Hygienists (USA)
OSHA: Occupational Safety and Health Administration (USA)
IMF: Network International Arriterence of Governmental Industrial Hygienists (USA)
OSHA: Occupational Safety and Health Administration (USA)
IMF: Network International Agency for Research on Cancer
EPA: Environmental Protection Agency (USA)

USA