# SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

Product Name: Manufacturer/Supplier Name: Address:	<b>3,3,5-Trimethylcyclohexanone, 98%</b> Alfa Aesar - A Johnson Matthey Company 30 Bond St. Ward Hill, MA 01835	
Business Phone:	978-521-6300	
Business Fax:	978-521-6350	
For information		
in North America, call:	978-521-6300	
<b>CHEMTREC Numbers:</b>		
For emergencies in the US, call CHEMTREC: 800-424-9300		
For emergencies outside US, call INTERNATIONAL: (703)527-3887 For Nonemergency, call: (800)262-8200		

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# SECTION 2 : COMPOSITION, INFORMATION ON INGREDIENTS

Chemical Name	3,3,5-Trimethylcyclohexanone
CAS#	873-94-9
% Weight (Typical)	98

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## SECTION 3 : HAZARDS IDENTIFICATION

Emergency Overview:

Combustible. Irritant.

#### 3,3,5-Trimethylcyclohexanone:

Route of Exposure:	Inhalation.
Potential Health Effects:	
Eye Contact:	Causes eye irritation.
Skin Contact:	Causes skin irritation.
Inhalation:	Toxic by inhalation.
Ingestion:	No data
Target Organs:	Skin. Eyes. Respiratory system. Central Nervous System.

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SECTION 4 : FIRST	AID MEASURES	Catalog No. L15409
Eye Contact:	Immediately flush eyes with plenty of water for Assure adequate flushing of the eyes by separa fingers. Get immediate medical attention if irrit of overexposure become apparent.	ating the eyelids with
Skin Contact:	Immediately wash skin with plenty of water for removing contaminated clothing and shoes. Ge especially, if irritation develops, persists, or syr become apparent.	t medical attention
Inhalation:	Remove to fresh air. If not breathing, give artif oxygen by trained personnel. Keep warm. Get i attention.	
Ingestion:	If swallowed, call a physician or poison control give anything by mouth to an unconscious persunless instructed by medical personnel. Get me	son. Do not induce vomiting

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# SECTION 5 : FIRE FIGHTING MEASURES

Fire:	Combustible liquid.
Flash Point:	68°C (154.4°F)
Lower Flammable or Explosive Limit:	1.1 vol %
Auto Ignition Temperature:	430°C (806°F)
Extinguishing Media:	Use dry powder or carbon dioxide when fighting a fire involving this material.
Unsuitable Media:	Water extinguishers are not recommended.
Protective Equipment:	As in any fire, wear self-contained breathing apparatus pressure-demand, NIOSH (approved or equivalent) and full protective gear.
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# SECTION 6 : ACCIDENTAL RELEASE MEASURES

Personal Precautions:	Use proper personal protective equipment as listed in section 8.
Spill Cleanup Measures:	Absorb spill with dry inert material such as dry sand, earth, or vermiculite, then place in suitable container. Refer to section 13 for proper disposal.
Environmental Precautions:	Do not allow material to enter drains or streams.

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# SECTION 7 : HANDLING and STORAGE

Handling:	This product should be handled only by, or under the close supervision of, those properly qualified in the handling and use of potentially hazardous chemicals, who should take into account the fire, health and chemical hazard data. It should always be handled in an efficient fume hood or equivalent system. The user should consider that the toxicological and physiological properties of many compounds are not yet well determined and that new hazardous products may arise from reactions between chemicals. Care should be taken to prevent any chemical from coming into contact with the skin or eyes and from contaminating personal clothing.
Storage:	Store in a cool, dry, well ventilated area away from sources of heat and incompatible substances. Keep container tightly closed when not in use.
Hygiene Practices:	Wash thoroughly after handling. Avoid contact with eyes and skin. Avoid inhaling vapor or mist.

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# SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION

Engineering Controls:	Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.
Skin Protection Description:	Wear suitable protective clothing to prevent contact with skin.
Hand Protection Description:	Wear appropriate protective gloves. Consult glove manufacturers for glove permeability data.
Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an appropriate cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited to airborne concentrations that are typically within 10 times the exposure limit. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHAs 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirators use.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

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# SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

Physical State/Appearance:	Liquid
Color:	Colorless
Vapor Pressure:	8 mbar @ 20°C (68°F)
Flash Point:	68°C (154.4°F)
Auto Ignition Temperature:	430°C (806°F)
Lower Explosive Limit:	1.1 vol %
Boiling Point:	188-194°C (370.4-381.2°F)
Melting Point:	-10°C (14°F)
Solubility in Water:	30 g/L @ 20°C (68°F)
Density:	0.889
Molecular Formula:	C <sub>9</sub> H <sub>16</sub> O
Molecular Weight:	140.23

# SECTION 10 : STABILITY and REACTIVITY

Conditions to Avoid:	Heat, flames and sparks.
Incompatibilities with Other Materials:	Oxidizing agents.
Possible Decomposition Product:	Carbon monoxide.

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#### SECTION 11 : TOXICOLOGICAL INFORMATION

3,3,5-Trimethylcyclohexanone :		
RTECS Number:	GW2185000	
Eye Effect:	No data reported in the cited references as of the revision date.	
Skin Effects:	No data reported in the cited references as of the revision date.	
Ingestion Effects:	No data reported in the cited references as of the revision date.	
Inhalation Effects:	Inhalation - rat LC50: 14200 mg/m3 [Behavioral - somnolence (general depressed activity) Behavioral - coma Skin and Appendages - hair] (RTECS)	
Chronic Inhalation Effects:	Inhalation - rat TCLo: 900 mg/m3/6H/4W-I Sense Organs and Special Senses (Olfaction) - effect, not otherwise specified Lungs, Thorax, or Respiration - changes in lung weight Liver - changes in liver weight (RTECS)	

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# SECTION 12 : ECOLOGICAL INFORMATION

Ecotoxicity:	No information provided.
Bioaccumulation:	No information provided.
Biodegredation:	No information provided.
Environmental Stability:	No information provided.

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### SECTION 13 : DISPOSAL CONSIDERATIONS

# Waste Disposal:Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the<br/>classifications of hazardous waste prior to disposal. Furthermore, consult<br/>with your state and local waste requirements or guidelines, if applicable,<br/>to ensure compliance. Arrange disposal in accordance to the EPA and/or<br/>state and local guidelines, by a licensed disposal company.

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# SECTION 14 : TRANSPORT INFORMATION

DOT Hazard Class:No data.DOT Identification Number:No data.

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#### SECTION 15 : REGULATORY INFORMATION

#### 3,3,5-Trimethylcyclohexanone :

TSCA 8(b): Inventory Status: Listed on the TSCA inventory.

TSCA 12(b): Export Notification None of the chemicals are listed under TSCA Section 12b.

State:	3,3,5-Trimethylcyclohexanone is not present on state lists from CA, PA, MN, MA, FL, or NJ. California No Significant Risk Level: None of the chemicals in this product are listed.
Risk Phrases:	R36/38 Irritating to eyes and skin.
Safety Phrase:	S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S36 Wear suitable protective clothing.

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#### SECTION 16 : ADDITIONAL INFORMATION

MSDS Preparation Date:January 1, 2002, Version 1MSDS Revision Date:April 14, 2003.

MSDS Author: Actio Corporation.

#### Disclaimer:

This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. We shall ensure, so far as is reasonably practicable, that any revision of this Data Sheet is sent to all customers to whom we have directly supplied this substance, but must point out that it is the responsibility of any intermediate supplier to ensure that such revision is passed to the ultimate user. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment. Should further information be required, this can be obtained through the sales office whose address is at

the top of this data sheet. We welcome any additional information about our products that customers have obtained by personal experience.

#### References:

- 1. American Chemical Society, STN Easy Online Database
- 2. Brethericks Reactive Chemical Hazards Database. Version 2.
- 3. Gassarett and Doulls Toxicology, The Basic Science of Poisons.
- 4. Hawleys Condensed Chemical Dictionary, Thirteenth Edition

5. IARC monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, WHO International Research on Cancer.

- 6. Industrial Hygiene and Toxicology, by F.A. Patty.
- 7. National Library of Medicine, Department of Health and Human Services, Hazardous Substances Data Bank (HSDB).
- 8. National Toxicology Program (NTP) Eighth Report on Carcinogens, 1997.

9. NIOSH Registry of Toxic Effects of Chemical Substances (RTECS) and Pocket Guide to Chemical Hazards.

- 10. OSHA Hazard Communication Standard, 1910.1200 and Z Tables.
- 11. Sax Dangerous Properties of Industrial Materials. Tenth Edition.

12. The Merck Index: An Encyclopedia of Chemicals and Drugs. Merck and Company. Twelfth Edition 1998.

13. Threshold Limit Values for Chemical Substances and Physical Agents in the Work Environmental and Biological Exposure Indices. TLV Booklet, 2001.

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